

# THE BOUNDARY ELEMENT METHOD FOR CALCULATING VISCO-RIGID PLASTIC FLOWS†

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A method of solving the boundary-value problem for a visco-rigid plastic medium is considered which leads to the method of boundary elements.

## 1. STATEMENT OF THE PROBLEM

WE WILL use the following notation:  $R^3$  is a space with fixed Euclidean coordinates  $x_1, x_2$  and  $x_3$ ;  $\Omega$  is a region of  $R^3$  of class  $C^1$ , i.e. the boundary  $\partial\Omega$  is a two-dimensional manifold of class  $C^1$  and the region  $\Omega$  is situated locally on one side of  $\partial\Omega$ ;  $v = \{v_i\}$  is the velocity field in  $\Omega$ ,  $e(v) = \{e_{ij}(v)\}$  is the strain rate tensor ( $e_{ij} = 1/2(\partial v_i/\partial x_j + \partial v_j/\partial x_i)$ ,  $i, j = 1, 2, 3$ );  $\sigma = \{\sigma_{ij}\}$  is the stress tensor, and  $s = \{s_{ij}\}$  is its deviator. For points from  $\partial\Omega$ ,  $\mathbf{n}$  denotes the unit external normal,  $\mathbf{F} = \{F_i\}$  ( $F_i = \sigma_{ij}n_j$ ) is the force density vector on  $\partial\Omega$  (here and below summation over repeated indices is assumed); for any vector  $\mathbf{a}$  applied at a point of  $\partial\Omega$ ,  $a_n$  denotes its projection on the normal and  $\mathbf{a}_t$  its tangential component,  $|\mathbf{a}|$  is its length and  $(\cdot, \cdot)$  the corresponding scalar product; for  $e = \{e_{ij}\}$ ,  $q = \{q_{ij}\}$  we assume  $(e, q) = e_{ij}q_{ij}$  and  $|e| = (e_{ij}e_{ij})^{1/2}$ ; the measure in  $R^3$   $dx = dx_1 dx_2 dx_3$ , and  $dS$  is the measure on  $\partial\Omega$  generated by  $dx$ ;  $T(\Omega)$  [ $D(\Omega)$ ] is the space of stress tensors  $\sigma(x)$  [deviators  $s(x)$ ] in  $\Omega$  with components from  $L^2(\Omega)$ ;  $H^1(\Omega)$  is the space of vector fields  $\mathbf{v} = \{v_i\}$  in  $\Omega$  such that  $v_i$  belongs to the Sobolev space  $H^1(\Omega)$ ;  $H^{1/2}(\partial\Omega)$  is the space of vector fields  $\mathbf{v} = \{v_i\}$  in  $\partial\Omega$  such that  $v_i$  belongs to the Sobolev space  $H^{1/2}(\partial\Omega)$ ;  $H^{-1/2}(\partial\Omega)$  is the space of linear continuous functionals on  $H^{1/2}(\partial\Omega)$ .

Consider a visco-rigid plastic medium, that is, a medium which is incompressible and for which the deviator of the stress tensor is defined [1] by the plastic potential

$$\varphi(e) = \frac{1}{2} \mu |e|^2 + \tau_s |e|$$

where  $\mu$  is the coefficient of viscosity and  $\tau_s$  is the yield point. We require the deviator  $s$  to belong to the subdifferential  $\partial\varphi[e(v)]$ , that is  $s = \mu e(v) + \tau_s e(v)/|e(v)|$  if  $e(v) \neq 0$ , and  $|s| \leq \tau_s$  if  $e(v) = 0$ .

For slow (quasi-stationary) processes, the real velocity and stress fields are defined by the following boundary-value problem.

*Problem 1.* In the region  $\Omega$ , it is required to find the velocity field  $\mathbf{v}$  and the stress tensor  $\sigma$  satisfying the following conditions:

1. the velocity field satisfies the condition  $\text{div}(\mathbf{v}) = 0$ ;
2. the equilibrium equations  $\partial\sigma_{ij}/\partial x_j = 0$ ,  $i = 1, 2, 3$  apply;
3. the equation of state of the medium  $s \in \partial\varphi(e(v))$ ;
4. boundary conditions: the boundary  $\partial\Omega$  consists of three parts with non-zero areas  $\partial\Omega_F$ ,  $\partial\Omega_v$ ,  $\partial\Omega_c$ .

Here  $\partial\Omega_F$  is the part of the surface where the forces  $\mathbf{F} = \mathbf{F}^*$  are given;  $\partial\Omega_v$  is the part of the surface where the velocities  $\mathbf{v} = \mathbf{v}^*$  are given;  $\partial\Omega_c$  is the area of contact with the instrument, on which the kinetic constraint and condition of friction described below apply: (a) for the field  $\mathbf{v}$  and

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velocity of the instrument  $w$ , the normal components are equal; (b) the tangential components  $f_t$  of the force  $F$  satisfies the condition  $|F_t| \leq k = \text{const}$ , where if  $|F_t| < k$  at a given point, then  $v_t = w_t$  (sticking); but if  $|F_t| = k$ , then the vector  $(v_t - w_t)$  is in the opposite direction to  $F_t$  (sliding).

2. VARIATIONAL FORMULATION

Let

$$A = \{ v \in H^1(\Omega) : v = v^* \text{ на } \partial\Omega_v, v_n = w_n \text{ on } \partial\Omega_c \}$$

$$M = \{ v \in H^1(\Omega) : \text{div}(v) = 0 \}$$

Let  $(v^0, \sigma^0)$  be a solution of boundary-value problem 1. Then [1]  $v^0$  is a solution of the following variational problem.

*Problem 2.* It is required to find the field  $v^0$  which, on the set  $A \cap M$ , gives a minimum of the functional

$$J(v) = \frac{1}{2} \mu \int_{\Omega} |e(v)|^2 dx + \tau_s \int_{\Omega} |e(v)| dx - \int_{\partial\Omega_F} (F^*, v) dS + k \int_{\partial\Omega_c} |v_t - w_t| dS$$

We shall assume that the kinematic conditions do not allow  $\Omega$  to move as an absolutely solid body, that is, if the field  $v$  is the difference of the fields from  $A$  and  $e(v) \equiv 0$ , then  $v \equiv 0$ . On this assumption [1], it can be stated that the solution of Problem 2 exists and is unique.

3. SADDLE POINT

The difficulty that arises in solving Problem 2 is that a minimum of the functional  $J$  must be sought for fields  $v$  satisfying the incompressibility condition  $v \in M$ , and not over the whole set  $A$ . This difficulty is removed [2] by introducing Lagrange multipliers. Let  $p \in L^2 = L^2(\Omega)$ . We put

$$G(v, p) = J(v) + \int_{\Omega} p \text{div}(v) dx$$

*Problem 3.* It is required to find a saddle point  $(v^0, p^0)$  of the function  $G$  on the set  $A \times L^2$ , that is

$$G(v^0, p^0) = \min_{v \in A} \sup_{p \in L^2} G(v, p) = \max_{p \in L^2} \inf_{v \in A} G(v, p)$$

It can be verified that Problem 3 has a unique solution  $(v^0, p^0)$ . The field  $v^0$  is the solution of Problem 2. In fact, since

$$G(v^0, p^0) = J(v^0) + \sup_{p \in L^2} \int_{\Omega} p \text{div}(v^0) dx < +\infty$$

we have  $\text{div}(v^0) = 0$ , and  $v^0 \in M$ . Thus

$$J(v^0) = G(v^0, p^0) = \min_{v \in A} G(v, p^0) \leq \min_{v \in A \cap M} G(v, p^0) = \min_{v \in A \cap M} J(v)$$

4. STRESS TENSOR

Since  $v^0 \in H^1(\Omega)$ , the stress tensor  $\sigma^0 \in T(\Omega)$  and it is therefore impossible to introduce the

density of surface forces  $F$  on  $\partial\Omega$  with the formula  $F_i = \sigma_{ij}n_j$ . A weak formulation of the boundary condition for forces is therefore needed. We put

$$R(\Omega) = \{ \sigma = \{ \sigma_{ij} \} \in T(\Omega) : \partial\sigma_{ij}/\partial x_j = 0 \quad i = 1, 2, 3 \}$$

If  $\sigma$  has continuously differentiable components and satisfies the equilibrium equations, then

$$\int_{\Omega} \langle \sigma, e(v) \rangle dx = \int_{\partial\Omega} \sigma_{ij}n_j v_i dS, \quad \forall v \in H^1(\Omega)$$

Using this equation, it can be shown [3] that there exists a unique continuous linear operator

$$\nu: R(\Omega) \rightarrow H^{-1/2}(\partial\Omega)$$

such that if the tensor  $\sigma$  has continuous components, the function  $\nu(\sigma)$  operates subject to the formula

$$\nu(\sigma)(u) = \int_{\partial\Omega} (F, u) dS, \quad \forall u \in H^{1/2}(\partial\Omega); \quad F = \{ F_i \}, \quad F_i = \sigma_{ij}n_j$$

We shall call  $\nu(\sigma)$  the force density on  $\partial\Omega$  corresponding to the tensor  $\sigma$ . For  $\nu(\sigma)$  it is reasonable to introduce  $\nu_i(\sigma) \in H^{-1/2}(\partial\Omega)$  such that

$$\nu(\sigma)(u) = \sum_{i=1}^3 \nu_i(\sigma)(u_i), \quad \forall u = \{ u_i \} \in H^{1/2}(\partial\Omega)$$

(We write  $\nu(\sigma) = \{ \nu_i(\sigma) \}$ , and call  $\nu_i(\sigma)$  a component of  $\nu(\sigma)$ .) We also introduce functionals  $\nu_n(\sigma)$  and  $\nu_t(\sigma)$ , which we call the normal and tangential components.

The boundary conditions on the forces in Problem 1 will be understood in a general sense, that is, the functional  $\nu(\sigma)$  is used instead of density functions. The following assertion is proved in the usual way.

*Assertion.* Let  $(v^0, p^0)$  be a saddle point of Problem 3. Then a deviator  $s^0 \in \partial\varphi(e(v^0))$  exists such that the pair  $(v^0, \sigma^0)$ , where  $\sigma^0 = \{ \sigma_{ij}^0 \}$ ,  $\sigma_{ij}^0 = s_{ij}^0 + p^0 \delta_{ij}$  ( $\delta_{ij}$  is the Kronecker delta) is a (generalized) solution of boundary-value problem 1.

### 5. THE UZAWA ALGORITHM

The saddle point of Problem 3 can be found using the Uzawa algorithm [4]. For fixed  $p$  we find the minimum with respect to  $v$  of the functional

$$G(v, p) = J(v) + \int_{\Omega} p \operatorname{div}(v) dx$$

The functional  $J$  is non-differentiable, making minimization difficult. We therefore make a slight modification to Problem 3. Let

$$Q = \{ q = \{ q_{ij} \} \in T(\Omega) : |q(x)| \leq \tau_s \text{ almost everywhere in } \Omega \}$$

$$R = \{ r = \{ r_i \} \in L^2(\partial\Omega_c) : |r(x)| \leq k \text{ almost everywhere in } \partial\Omega_c \}$$

We put  $Z = L^2(\Omega) \times T(\Omega) \times L^2(\Omega_c)$ ,  $B = L^2(\Omega) \times Q \times R \subset Z$ . Let

$$L(v, z) = \frac{1}{2} \mu \int_{\Omega} |e(v)|^2 dx + \int_{\Omega} \langle q, e(v) \rangle dx + \int_{\Omega} p \operatorname{div}(v) dx - \int_{\partial\Omega_F} (F^*; v) dS +$$

$$+ \int_{\partial\Omega_c} (r, v_t - w_t) dS, \quad v \in A, \quad z = (p, q, r) \in Z$$

Instead of Problem 3, consider the following.

*Problem 4.* It is required to find a saddle point  $(v^0, z^0)$  of the functional  $L$  on the set  $A \times B$ , that is

$$L(v^0, z^0) = \min_{v \in A} \sup_{z \in B} L(v, z) = \max_{z \in B} \inf_{v \in A} L(v, z)$$

If  $(v^0, z^0), z^0 = (p^0, q^0, r^0)$  is a solution of Problem 4, from the equations

$$\tau_s \int_{\Omega} |e(v)| dx = \max_{q \in Q} \int_{\Omega} \langle q, e(v) \rangle dx, \quad k \int_{\partial\Omega_c} |v_t - w_t| dS = \max_{r \in R} \int_{\partial\Omega_c} (r, v_t - w_t) dS$$

it follows that  $(v^0, p^0)$  is a solution of Problem 3. It can also be seen that  $q^0$  is the deviator and  $\{p^0 \delta_{ij}\}$  is the spherical part of the real stress tensor, that is, the solution of Problem 1 can be found by solving Problem 4.

We will describe the Uzawa algorithm for Problem 4. Let  $\Phi: Z \rightarrow A$  be an operator such that  $v = \Phi(z)$  is a minimum point on the set  $A$  of the functional  $L(v, z)$  with respect to  $v$  for given  $z$ . The algorithm is as follows. We choose an arbitrary initial value  $z^{(1)} \in B$ . Each step of the process can be described as follows:

1. for fixed  $z^{(n)} \in B$ , find  $v^{(n+1)} = \Phi(z^{(n)})$ ,
2. the next value  $z^{(n+1)} = (p^{(n+1)}, q^{(n+1)}, r^{(n+1)})$  is computed using the formulae:  $p^{(n+1)} = p^{(n)} + \rho \operatorname{div} v^{(n)}$ ;  $q^{(n+1)}$  is the projection on  $Q$  of the element  $q^{(n)} + \rho e(v^{(n)})$ ;  $r^{(n+1)}$  is the projection on  $R$  of the element  $r^{(n)} + \rho(v_t^{(n)} - w_t)$ . The number  $\rho \in (0, \rho_{\max})$  and there is a limit for  $\rho_{\max}$ .

Thus, the algorithm essentially consists of computing values of the operator  $\Phi$ .  $v = \Phi(p, q, r)$  is calculated in two stages:  $v$  on  $\partial\Omega$  is first found using an integral equation, and then  $v$  inside  $\Omega$  is calculated from an explicit equation. Suppose first that  $p, q$  and  $r$  are continuously differentiable. Since  $v = \{v_i\}$  is the point of the minimum of functional  $L$  on  $A$  for fixed  $p, q$  and  $r$ , for any permissible variation of the field  $\zeta = \{\zeta_i\}$ , that is  $\zeta \in \mathbf{H}^1(\Omega)$ ,  $\zeta = 0$  on  $\partial\Omega_v$ ,  $\zeta_n$  on  $\partial\Omega_c$ , we have

$$I_1 + I_2 + I_3 - \int_{\partial\Omega_F} (F^*, \zeta) dS + \int_{\partial\Omega_c} (r, \zeta_t) dS = 0 \tag{1}$$

$$I_1 = \int_{\Omega} \mu \langle e(v), e(\zeta) \rangle dx, \quad I_2 = \int_{\Omega} \langle q, e(\zeta) \rangle dx, \quad I_3 = \int_{\Omega} p \operatorname{div}(\zeta) dx$$

Integrating by parts, we obtain

$$I_1 = \int_{\partial\Omega} \mu e_{ij}(v) n_j \zeta_i dS - \int_{\Omega} \mu \frac{\partial e_{ij}(v)}{\partial x_j} \zeta_i dx$$

$$I_2 = \int_{\partial\Omega} q_{ij} n_j \zeta_i dS - \int_{\Omega} \frac{\partial q_{ij}}{\partial x_j} \zeta_i dx, \quad I_3 = \int_{\partial\Omega} p \zeta_i n_i dS - \int_{\Omega} \frac{\partial p}{\partial x_i} \zeta_i dx$$

From (1) it follows that

$$\mu \frac{\partial e_{ij}(v)}{\partial x_j} + b_i = 0, \quad (b_i = \frac{\partial q_{ij}}{\partial x_j} + \frac{\partial p}{\partial x_i}) \tag{2}$$

$$F = F^* \text{ on } \partial\Omega_F, \quad F_t = -r \text{ on } \partial\Omega_c \quad (F = F_i, \quad F_i = \mu e_{ij}(v) n_j + q_{ij} n_j + p n_i) \tag{3}$$

Equations (2) are of the form of equilibrium equations for an elastic medium with modulus of elasticity for shear  $G = \mu/2$  and Poisson's ratio  $\nu = 0$  subjected to a force with volume density  $b_i$ .

Let

$$u^{(k)}(\xi, x) = \{u_i^{(k)}(\xi, x)\}, \quad F^{(k)}(\xi, x) = \{F_i^{(k)}(\xi, x)\}, \quad k = 1, 2, 3$$

$$u_i^{(k)}(\xi, x) = \frac{1}{8\pi\mu r} (3\delta_{ik} + \frac{r_i r_k}{r^2})$$

$$F_i^{(k)}(\xi, x) = - \frac{1}{8\pi\mu r^2} \left\{ \delta_{ik} + \frac{r_i r_k}{r^2} \right\} \frac{\partial r}{\partial n} - \frac{r_i n_k - r_k n_i}{r}$$

$$r = (r_i r_i)^{1/2}, \quad r_i = x_i - \xi_i$$

Then [5] (putting  $G = \mu/2$  and  $\nu = 0$ ) we find that  $u^{(k)}(\xi, x)$  is a fundamental solution of Eq. (3) and  $F_i^{(k)} = \sigma_{ij}^{(k)} n_j$  on the set  $\partial\Omega$ , where  $\sigma_{ij}^{(k)} = \mu e_{ij}(u^{(k)})$ . From Eq. (2) it follows that

$$I_5 + I_6 = 0 \tag{4}$$

$$I_5 = \int_{\Omega} \mu \frac{\partial e_{ij}(v)}{\partial x_j} u_i^{(k)}(\xi, x) dx, \quad I_6 = \int_{\Omega} b_i(x) u_i^{(k)}(\xi, x) dx$$

We have

$$\begin{aligned} I_5 &= \int_{\partial\Omega} \mu e_{ij}(v) n_j u_i^{(k)} dS(x) - \int_{\Omega} \mu e_{ij}(v) e_{ij}(u^{(k)}) dx = \\ &= \int_{\partial\Omega} \mu e_{ij}(v) n_j u_i^{(k)} dS(x) - \int_{\partial\Omega} F_i^{(k)} v_i dS(x) + \int_{\Omega} \mu \frac{\partial e_{ij}(u^{(k)})}{\partial x_j} v_i dx \\ I_6 &= \int_{\Omega} \left[ \frac{\partial q_{ij}}{\partial x_j} + \frac{\partial p}{\partial x_i} \right] u_i^{(k)} dx = \int_{\partial\Omega} (q_{ij} n_j + p n_i) u_i^{(k)} dS(x) - \\ &- \int_{\Omega} q_{ij} \frac{\partial u_i^{(k)}}{\partial x_j} dx - \int_{\Omega} p \frac{\partial u_i^{(k)}}{\partial x_i} dx \end{aligned}$$

Since  $u^{(k)}$  is a fundamental solution, for  $\forall \xi \in \text{int}\Omega$  the last integral in the expression for  $I_5$  is equal to  $-v_k(\xi)$ . Thus, from (4) and the definition of  $F$  in (3) for  $\xi \in \text{int}\Omega$  we have

$$\begin{aligned} v_k(\xi) &= \int_{\partial\Omega} F_i(x) u_i^{(k)}(\xi, x) dS(x) - \int_{\partial\Omega} F_i^{(k)}(\xi, x) v_i(x) dS(x) - \\ &- \int_{\Omega} q_{ij}(x) \frac{\partial u_i^{(k)}(\xi, x)}{\partial x_j} dx - \int_{\Omega} p(x) \frac{\partial u_i^{(k)}(\xi, x)}{\partial x_i} dx \end{aligned} \tag{5}$$

Integral equations for  $v(\xi)$  on  $\partial\Omega$  are obtained similarly

$$\begin{aligned} c_{ki}(\xi) v_i(\xi) &= \int_{\partial\Omega} F_i u_i^{(k)} dS(x) - \int_{\partial\Omega} F_i^{(k)} v_i dS(x) - \int_{\Omega} q_{ij} \frac{\partial u_i^{(k)}}{\partial x_j} dx - \\ &- \int_{\Omega} p \frac{\partial u_i^{(k)}}{\partial x_i} dx, \quad k = 1, 2, 3 \end{aligned} \tag{6}$$

Formulae for  $c_{ki}(\xi)$  exist [5]. In particular, at smooth points  $c_{ki}(\xi) = \delta_{ki}/2$ .

Thus, the first stage in the calculation of  $v = \Phi(p, q, r)$  is to find fields  $v = \{v_i\}$ ,  $F = \{F_i\}$  on  $\partial\Omega$  such that the integral equations (6) apply and  $v = v^*$  on  $\partial\Omega_v$ ,  $F = F^*$  on  $\partial\Omega_F$ ,  $F_i = -r$  on  $\partial\Omega_c$ . We then find  $v$  in  $\text{int}\Omega$  using formula (5).

The calculation of  $v = \Phi(p, q, r)$  has been examined for the case where  $p, q$  and  $r$  are continuously differentiable. Since the operator  $\Phi$  is continuous, the calculation is also valid in the general case.

*Note.* If the values of the operator  $\Phi$  are calculated in the usual way, discrete approximation of the problem leads to the finite element method. The method described above leads to the boundary element method.

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